



CERTIFICATE OF TESTS

PRODUCT: SIGMA KRAFT PAPER 2.5 MIL X 1000 MM

THICKNESS: 0.063 MM / 2.5 MIL

Certified that the insulation paper manufactured in the above batch have been tested as per IEC 60554-2 guide line and have yielded the following results.

| No | Properties | Units | Specification | Value |
|----|--------------------------|--------|---------------|----------|
| | | | | Obtained |
| 1 | Thickness | Micron | 56-69 | 60 |
| 2 | Substance | g/m2 | 47-53 | 48 |
| 3 | Apparent Density | g/cm3 | 0.75-0.85 | 0.81 |
| 4 | Tensile Strength Index | N.m/g | 93 min | 95 |
| | MD | | | |
| 5 | Tensile Strength Index | N.m/g | 34 min | 35 |
| | CMD | | | |
| 6 | Elongation MD | % | 2.0 min | 2.0 |
| 7 | Elongation CMD | % | 4.0min | 8.0 |
| 8 | Tear Index MD | mNM2/g | 5.0 min | 11.5 |
| 9 | Tear Index CMD | mNM2/g | 6.0 min | 12.8 |
| 10 | Conductivity of | mS/m | 10.0 max | 2.5 |
| | aqueous Extract | | | |
| 11 | pH of aqueous Extract | | 6.0-8.0 | 7.4 |
| 12 | Moisture content | % | 8.0 max | 6.4 |
| 13 | Ash Content | % | 1.00 max | 0.33 |
| 14 | Electric Strength In Air | KV/mm | 7.0 min | 10.8 |

Remarks:

- 1) Tested as per IS 9335-2 test method.
- 2) Tested batch conforms to IEC 60554-3-5 CLASS 5B2 H1 specifications and accepted.
- 3)Tested batch conforms to IS 9335 (Part 3/Sec 5) Class 5B2 H1 Specification and accepted.