



Partnering Global Trade

A House Of Fiber Glass Insulation Materials

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TECHNICAL DATASHEET – DL 60/40 SOLDER WIRE

PRODUCT DESCRIPTION :

Technology	Multi cored Solder wire
Activity	Medium
Product Benefits	- Clear Residue - Good wetting - Fast soldering - Mild odor - Low Smoke
IPC/J-STD-004 Classification	ROMI
Application	Soldering

ALLOY PROPERTIES :

Material	Composition %
Sn	Remainder
Pb	39.5±0.5
Sb	<0.1
Cu	<0.004
Ag	<0.002
Al	<0.001
As	<0.01
Bi	<0.1
Cd	<0.004
Fe	<0.02
Ni	<0.004
Au	<0.003
Zn	<0.001